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PROGRAM MANAGEMENT IN AEROSPACE INDUSTRY

D.SURESH1, A.SIVAKUMAR2, R.ARIVAZHAGAN3, V.RAMAKRISHNAN4, R.ALEXANDER5

1,3,4,5- ASSISTANT PROFESSOR, DEPARTMENT OF MECHANICAL ENGINEERING,
ROEVER ENGINEERING COLLEGE, PERAMBALUR
2- ASSOCIATE PROFESSOR, DEPARTMENT OF MECHANICAL ENGINEERING, KONGUENGINEERING
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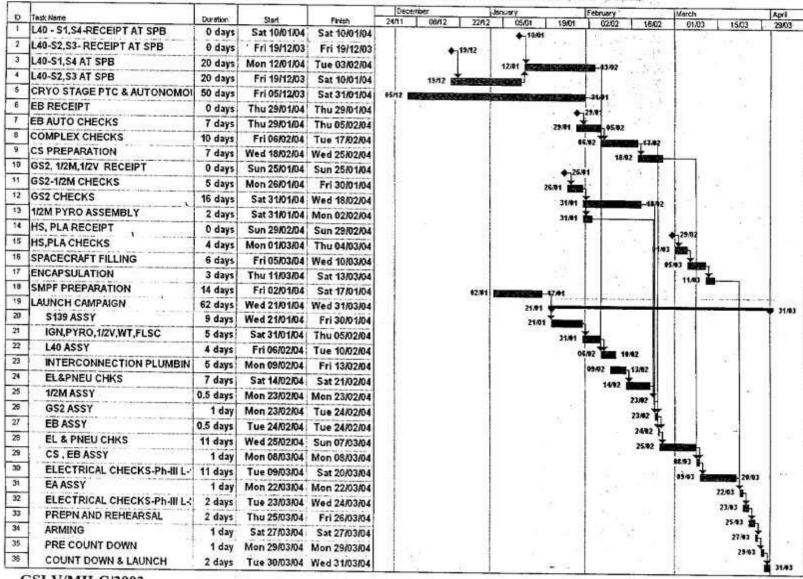
ABSTRACT

This paper describes Program Management activities in an aerospace industry is consolidated in the form of a document which happened during operational phase of aproject.

Proposal for workflow of Program management is also represented in this paper.

Key words: Program managemen

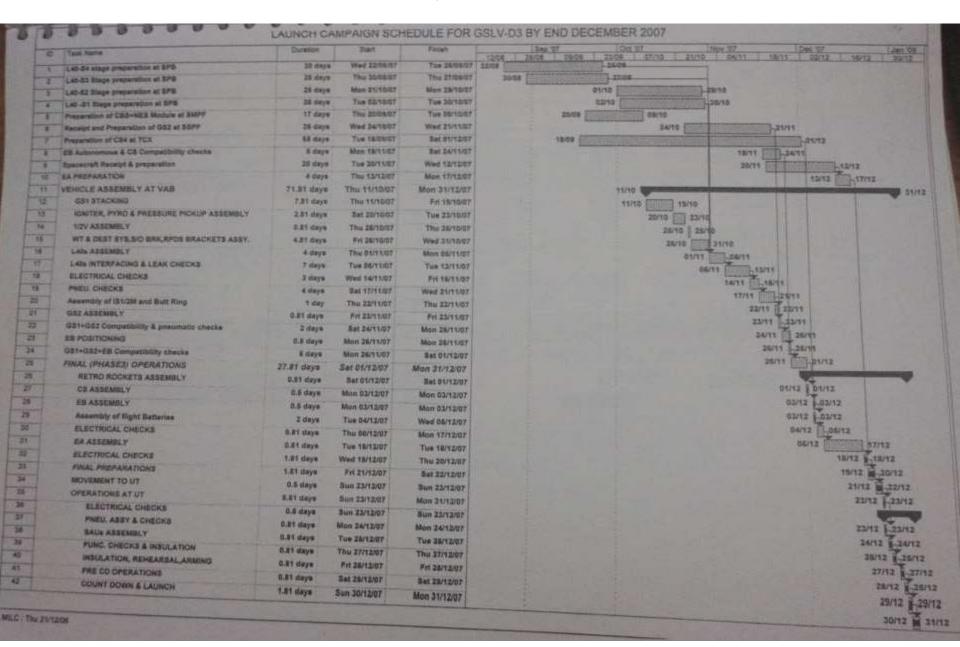
INDUSTRIAL ENGINEERING APPLICATIONATISRO



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SLP MAIDEN LAUNCH -GSLV F02; PRESENTED FOR GSLV D3

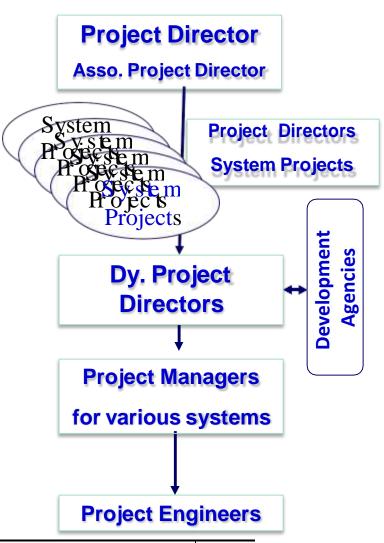


Management Structure

(For Launch Vehicle Programmes)

A Core Project team with overall responsibility
System Projects in new / critical areas
Distributed work environment (work centers all over India)
☐ New technology development at ISRO units
☐ Large scale facility build-up
Launch complex, Propulsion systems development, testing, Avionics systems and Vehicle level testing & mock ups etc.
☐ Large scale industrial production
Motor cases, Light alloy structures & Propellant tanksLiquid / Cryo engine systems, Avionics system components, Propellants & chemicals, Sub assemblies integration etc.
Implementation of change & configuration control

Matrix Management Structure



Core Project Responsibilities

Responsibilities of the Core Project have been:

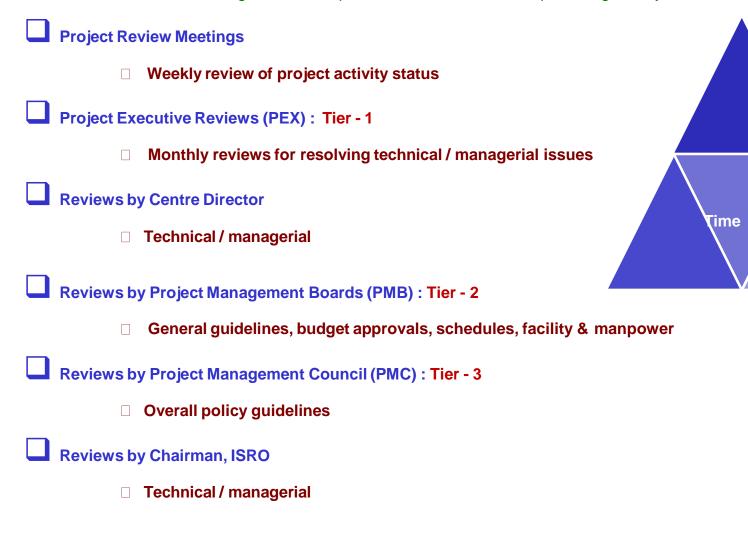
- Definition and implementation of project management plan &procedures.
- Communication of project objectives and plans to all levels
- Mission specification & interfaces with users.
- Launch complex and tracking network interfaces.
- Vehicle systems definition and specifications.
- Stage engineering and interfaces control.
- Vehicle / stage level configuration control & change management
- Direct monitoring of progress in all key areas
- Speedy execution without compromising performance and quality
- Programme management, cost/schedule monitoring and control.
- Organise project related reviews at micro and macro levels

Programme Control Cycle Used in Development **EstablishingTargets Generated programme plans, system** development plans, schedules & **Monitoring Performance** milestone plans. Monitored through weekly biweekly and monthly reviewmeetings, progress reports. **Programme** Compared actual progress with expected performance. **Analysis** ManagementReporting Identified solution options, implemented decisions & followup of needed actions.

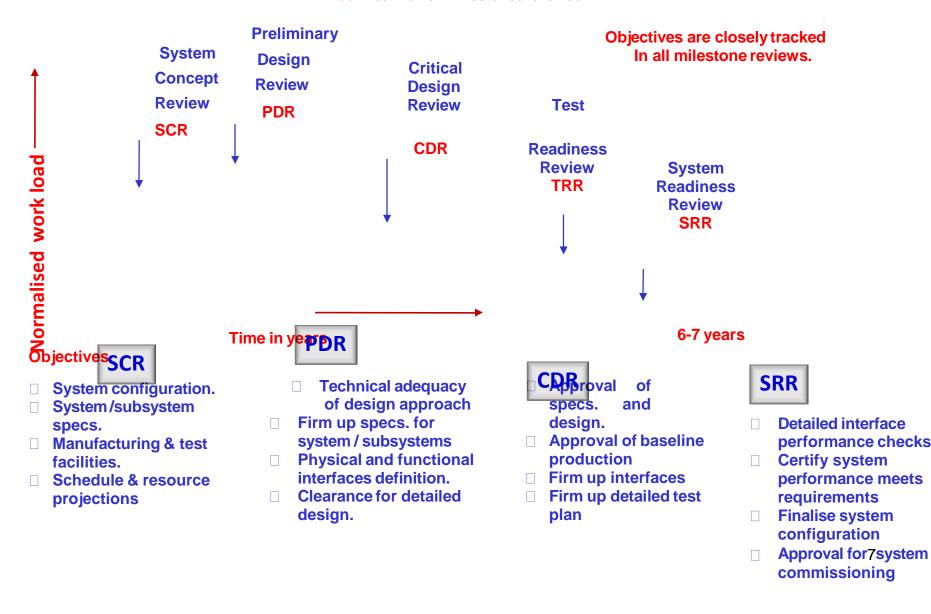
Quali

Techno-Managerial Review Mechanisms

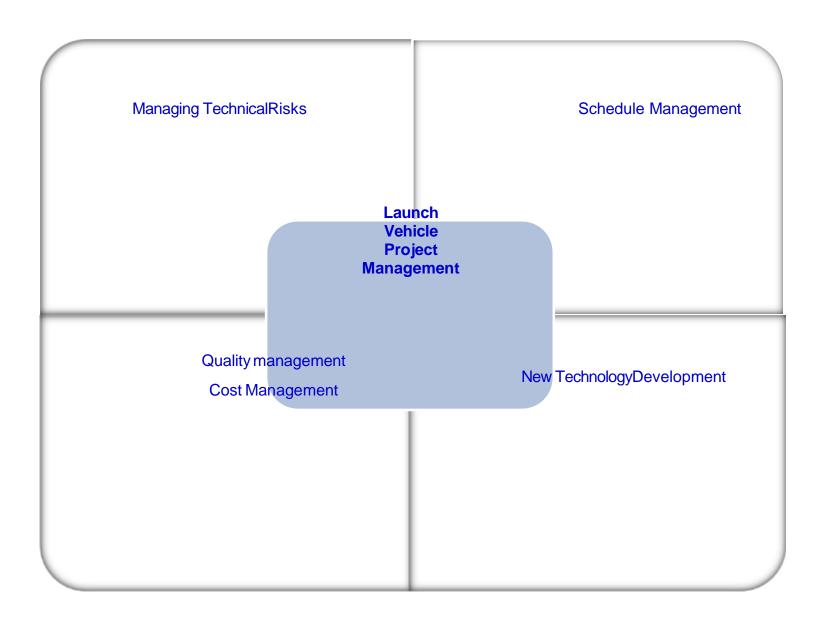
Management of Scope, Time & Cost without compromising Quality



Technical Review Milestones followed



Overall Management Approach

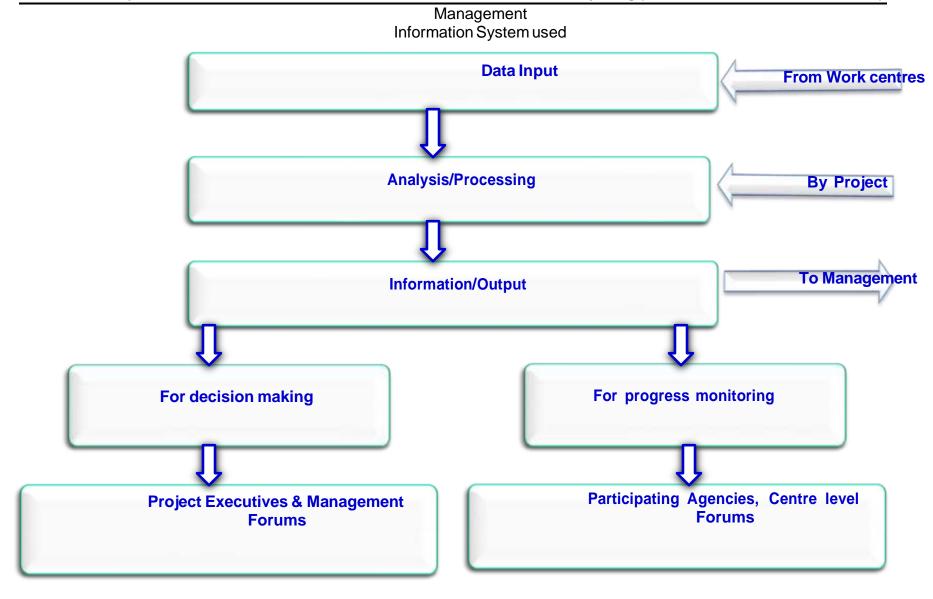


Managing Technical Risks

The following procedures are strictly implemented. Identification of single point failure Redundancy management for mission critical Avionics / Control systems **Vendor directory / Preferred part list** Well evolved part screening for electronic components Process documents & QA / QC plans Test & evaluation at different levels **Integrated system level checks Detailed simulations at different levels** FMECA analysis /Fault tree analysis

Project Schedule Management

Optimal shar	ring of resources between numerous operational	anddevelopment
The following Project phas	g methodologies are strictly implemented throughout the se	
	□ Work Break down Structures (WBS)	
	□ Schedule analysis (PERT/CPM) & simulations	
	□ Identifying 'limiting factors'	
	□ Anticipating criticalities	
Time management	Gamma 'Feed forward' control- Real time correction of plans	
	as work progresses, Work around plans	
	Fast tracking through Concurrent Engineering approach	
	Near critical paths & criticality index	
	Integrated Information network for faster communication	



Quality Management

- **Key processes and continuous Quality control during development** and realisation of all launch vehicle subsytems are identified and carried out.
- The Strict Quality Assurance is ensured by meticulously following the various steps given below.
 - **Approved specifications & design**
 - **Qualified materials, Process reviews**
 - Inspection/Surveillance during production
 - Stage clearances
 - 3 tier non conformance management
 - Batch testing for VOQ, Acceptance testing
- **Quality Audit is given utmost importance** The
 - **Using appropriate equipments**
 - **Reference Standards**
 - **Monitoring of key characteristics**
 - Maintenance of records & traceability
 - Verification through audits



Change Management

Control of intersystem interfaces has been the major responsibility of the project team.
The evolution and changes in the design are continuouslymonitored and the impacts assessed.
Traceability of changes, decisions and inputs are utilised to assess the impacts of a new change.
Design changes and requirements are closely monitored duringdevelopment and changes are meticulously catalogued.
Dissemination of the information across the system teams aredone expeditiously using management information tools.
Management of changes is given high priority to ensure the success of operational launches.

Launch Campaign Management

Launch vehicle **Integrated Team** Space craft **Effort** Propellant servicing / Safety Tracking & ground station Logistics Mission Director Campaign Vehicle Director management system Satellite Director Range Director 5 to 60 days activity at **Planning** Micro level scheduling on day to day **Sriharikota** methodology & hourly basis Orchestrated effort for resource deployment **Reviews** More than 100 people involved perlaunch at different phases of time • Technical/progress reviews Stage clearances Authorization reviews for launch Mission Readiness Review, Launch **Authorization Board**

Conclusions. (Success through Team effort)

- The Management Structure which is in vogue has been very effective.
- The Programme Control Cycle and the Overall Management approach have been very efficient, leading to successful space launches.
- Indian Space ia able to implement programmes with shoe string budget through effective Schedule and Cost controls.
- Focus has always been on achievement of collective results.
- Time tested review mechanisms have helped to achieve technical excellence.
- Some of the key factors for the effective management of Indian Space **Programme are:**
 - Engaging the teams into productive, constructive discussions around ideas and issues
 - Accepting and committing to decisions & plan of actions arrived at by the team.
 - Each identified team member is accountable for delivery as per the decidedplans.
 - **Creative leadership, rewards and recognitions** to the deserving team member/s who make significant contributions.

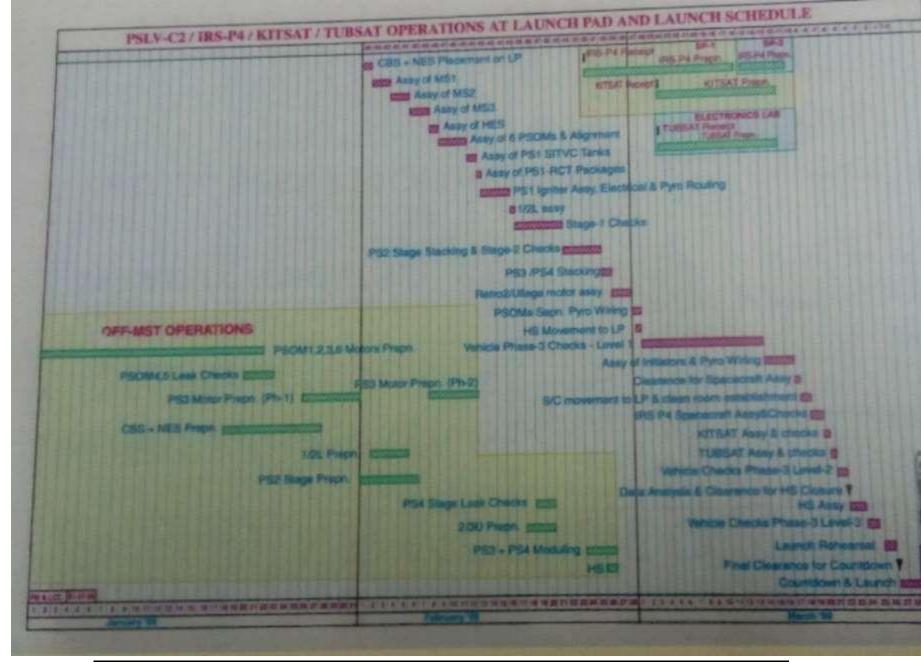
BEST PRACTICES

Key aspects to success of ISRO LV projects

- THIRD PARTY SURVEILANCE REPORTING
- REVIEW OF QUALIFICATION TEST PLAN AND PROCEDURE
- SURVEILLANCE DURING QUALIFICATION & ACCEPTANCE TESTING
- NON-CONFORMANCE ANALYSIS & CONTROL
- **FAILURE ANALYSIS**
- IMPLEMENTATION OF TRACEABILITY SYSTEM
- BALANCE BETWEEN DESIGN OPTIONS, REALISABILITY & REJECTION RATES
- IMPLEMENTATION OF CONFIGURATION CONTROL
- QUALITY AUDIT
- QA ASSESSMENT & FINAL CLEARANCE

Key aspects to success of ISRO LV projects

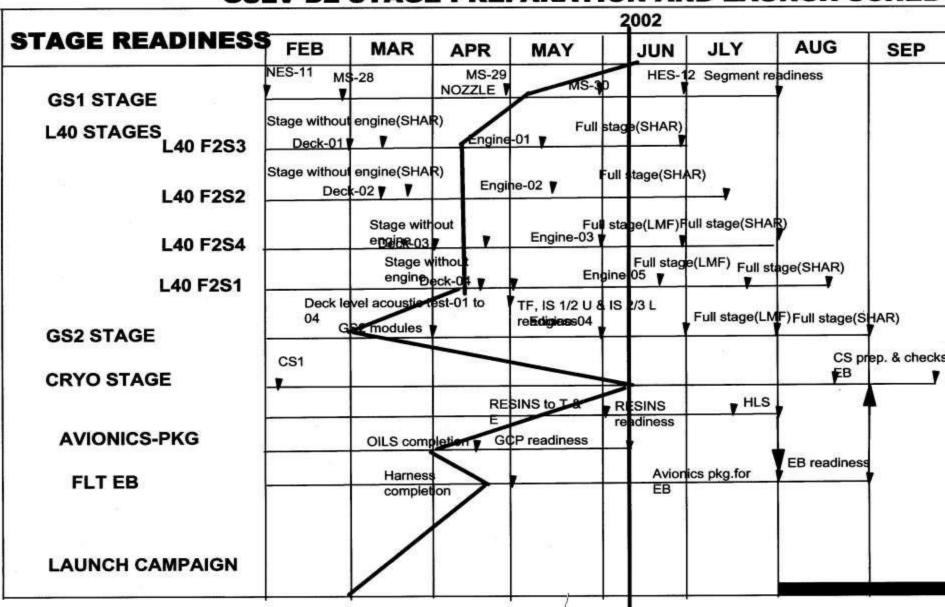
- REVIEW OF SPECIFICATION
- **DESIGN REVIEW**
- DRAWING REVIEW
- FMECA ANALYSIS
- **VENDOR EVALUATION & VENDOR LIST**
- PREFERRED PART LIST
- STANDARDISATION & INTERCHANGEABLE SYSTEMS
- REVIEW OF PROCESS, QUALITY & INSPECTION PLANS
- PROCESS CONTROL DURING FABRICATION
- ON LINE QUALITY CONTROL & SURVEILLANCE
- REVIEW OF ASSEMBLY & TESTING PROCEDURE
- SURVEILLANCE DURING ASSEMBLY & TESTING

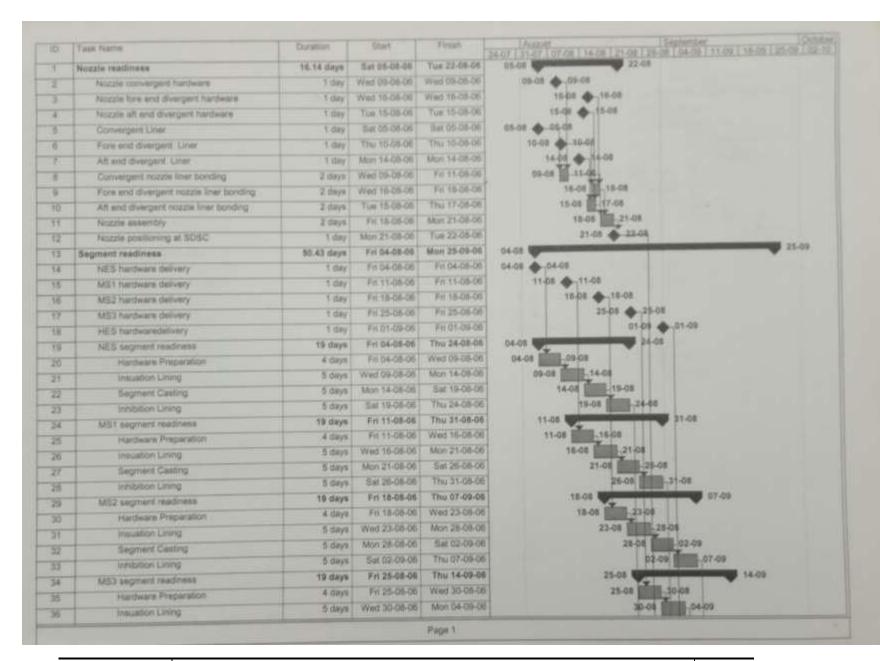


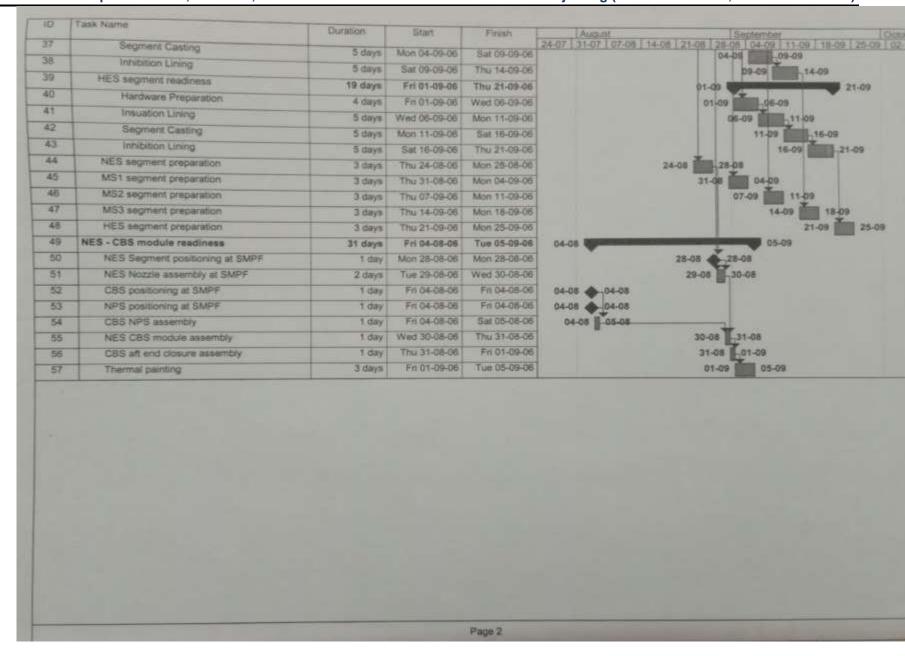
STAGE / SUBASSEMBLY PREPARATION AT WORKCENTRES

STAGE PREPARATION AT SDSC, SHAR

GSLV-D2 STAGE PREPARATION AND LAUNCH SCHED







STAGE/SUBASSEMBLY PREPARATION AT WORK CENTRES

GSLV-F01 LAUNCH OPERATIONS SCHEDULE

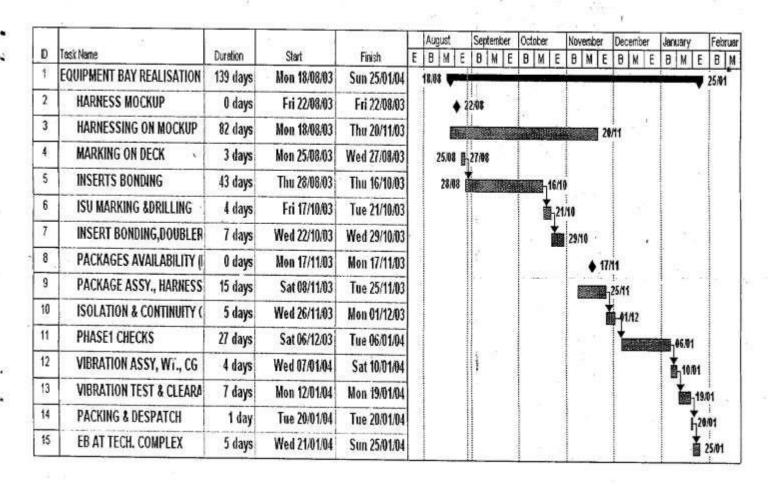
HEATSHIELD REALISATION SCHEDULE

D.	Task Name	Duration	Start	Finish		September Orundonobisobisob	October 22/04/29/04/06/1/04/13/14/20/	November	December	Jenuary
	HEATSHIELD PREPARATION	97 days	Mon 25/08/03	Tue 06/01/04		onequality (see	22 Option County of the County	\$2779038 [TOT] FED [2	4n 01 <i>n</i> 208 <i>n</i> 215n 222	1 CONTROL
	MECHANICAL PREPARATION	5 days	Mon 25/08/03	Fri 29/08/03	25.03	9.08	100			
	THERMAL PAINTING	20 days	Men 01/09/03	Fri 26/09/03	01.09		26/09		*7.5	
10.00	PYRO ASSEMBLY	9 days	Mon 29/09/03	Thu 09/10/03	1 1		09/10			
	PRE-ASSEMBLY	30 days	Fri 10/10/03	Thu 20/11/03			10/10	20/	11	
	LBS ASSEMBLY& PYRO ROUTING	4 days	Fri 21/11/03	Wed 26/11/03		į.		21/11	L26/11	
	HS TRIAL ASSY.	2 days	Thu 27/11/03	Fri 28/11/03					18-28/11	
	BOLT CUTTER ASSY. TRIAL	2 days	Mon 01/12/03	Tue 02/12/03					INZBAZHZ	17
	EMBLEM PAINTING	7 days	Wed 03/12/03	Thu 11/12/03					03/12	
3	BACKUP STR. ASSY.	1 day	Fri 12/12/03	Fri 12/12/03	-				12/12/42/12	
1	SENSOR ASSEMBLY, HARNESSING	1 day	Mon 15/12/03	Mon 15/12/03					15/12/15/12	
2	PREPARATION TO MOVE TO CLEAN	2 days	Tue 16/12/03	Wed 17/12/03					16/12 17/12	
3	CLEAN ROOM OPERATIONS	7 days	Thu 18/12/03	Fri 26/12/03		li li			18/12	1
	PACKING FOR TRANSPORTATION	2 days	Mon 29/12/03	Tue 30/12/03						128-30/12
5	HS AT SDSC	5 days	Wed 31/12/03	Tue 06/01/04						1/12 06/01

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EQUIPMENTBAY REALISATION SCHEDULE

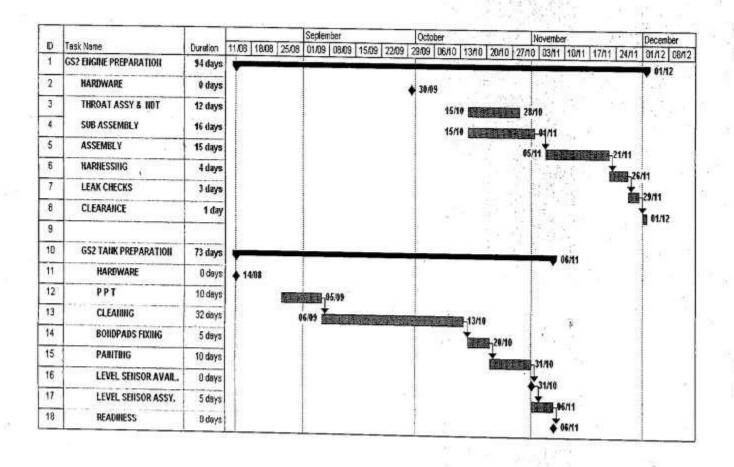


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ENGINE & TANK REALISATION SCHEDULE



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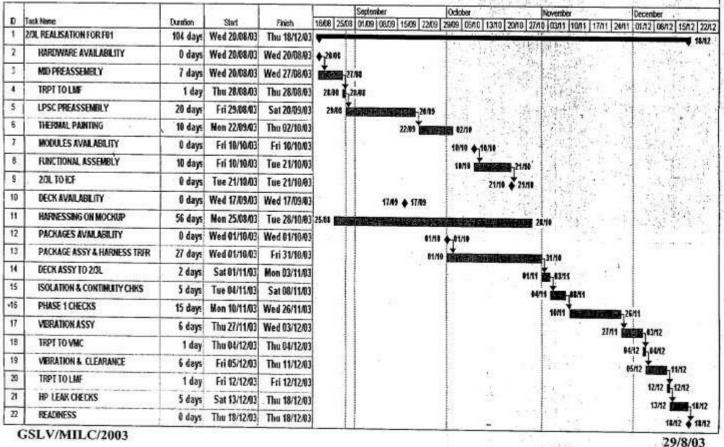
1/2U & THRUST FRAME REALISATION SCHEDULE

	2500000	September October								1	November						
D	Task Name	11/08	18.08	25/08	01,09	08/09	15/09	22/09	29/09	06/10	13/10	20/10	27/10	0 03/11	10/11	17/11	24/11
1	1/2U PREPARATION	20/03							-						10 7		12.00
2	TRPT TO LMF		♦-20 /	08							- 11	.76 N) out				
3	THERMAL PAINTING		*	26.0	18											314	
4	PREASSEMBLY			+			17 /	9						W.			
5	RFDS LEVEL SENSOR ELEC. ASSY													30/16			
6	FUNCTIONAL ASSY & CHECKS														1971	1	

						Septen				Octo				. 0	Novembe	7		
D	Task Name	Duration	11.08	18/08	25/08	01/09	60/90	15/09	22/09	29/09	06/10	13/10	20/10	27/10	03/11	10/11	17/11	24/11
1	THRUST FRAME PREPARATION	92 days	20/08							-		_				1.4.11		22/1
2	TRPT TO LMF	0 days		\$ 20.	80								ealist.	10 11	12			
3	HARNESS PREPARATION	42 days						lika:					18/10		53			
4	THRUST FRMAE FROM LIME	1 day						h				11	9,00	. 3				
5	PACK, ASSY & HARNESS TR	32 days						-	William .		Signing		2	0110				
6	EL. CHKS & VIBRATION	15 days						(S)	W. 50		6003-III.N		*	100		III. 18/1	1	
7	THRUST FRAME TO LIMF	1 day											1		,	Ť		
8	FUNCTIONAL ASSY, & CHECK	10 days											1			-	SHOULD	22/11

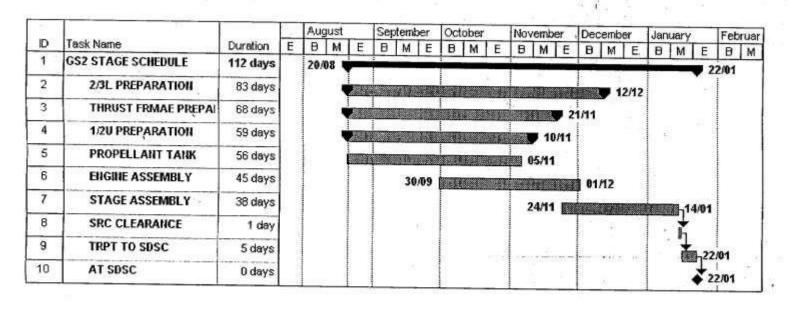
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GSLV-F01 LAUNCH OPERATIONS SCHEDULE IS 2/3L REALISATION SCHEDULE



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GS2 STAGE REALISATION - OVERALL SCHEDULE



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L40 F01-S3 AND S4 AVIONICS DECK REALISATION

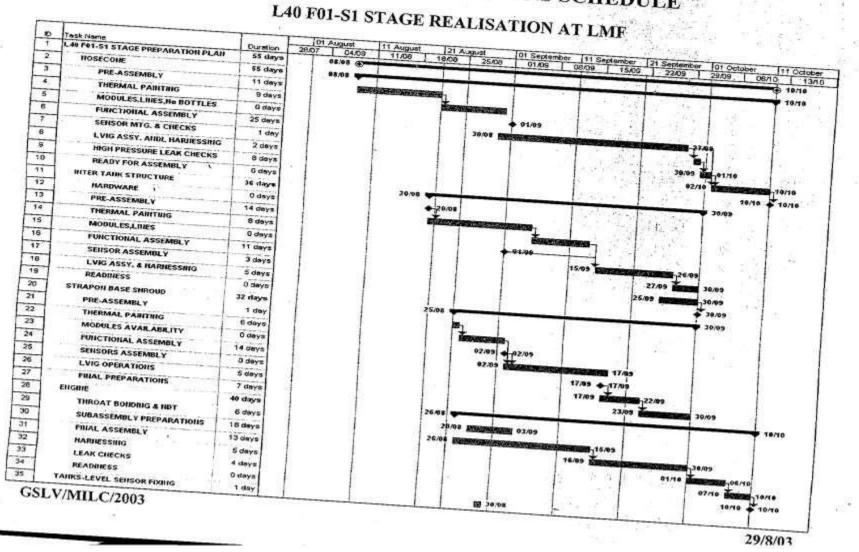
D	Task Name		Septem	ber	To a second		. OF THE ST
24	AVIORICS DECK FOR F1S3	Duration	01/09	08/09 15/09 22/09 2	29/09 08/00 12/10 20/	November W0 27/10 03/1 10/1 17/11 24/11	December
25		58 days	10/09		100/10 13/10 2	010 27/10 03/11 10/11 17/11 24/11	01/12 08/12 15/12 22/
	HARNESS MOCKUP REALISATI	0 days		♦ ¬10/05		14/11	1002 20
26	HARNESS PREPARATION	9 days		+			
27	CONTINUITY CHECKS	4.5 days	1	18.09	l in	Total Sections	
28	LAST PACKAGE AVAILABILIT	0 days		24/09		45	
29	PACKAGE ASSY, & HARNESS	4 days				♦ 01/11	
30	ISOLATION CHECKS	3 days				03/11	
31	PHASE 1 CHECKS	5 days				706/11	1000
12	CLEARANCES - RACM & RACI	1 day		1		12/11	
3	TRANSPORT TO LMF						
4	AVIORICS DECK FOR F1S4	1 day				F13/11	n 35 o
5		33 days		1		₫ 14/11	3.4
-	HARNESS PREPARATION	9 days		1		06/11	1242
6	CONTRIUTTY CHECKS	4.5 days		1		15/11	13/12
	LAST PACKAGE AVAILABILIT	0 days				21/11	E .
П	PACKAGE ASSY. & HARIJESS	4 days				1	D-9840
	ISOLATION CHECKS	3 days		1		1	01/12
	PHASE 1 CHECKS						02/12
7	CLEARANCES - RACM & RACI	5 days					05/12
1	TRANSPORT TO LMF	1 day		1			11/12
1	TO LIVE	1 day					12/12
							13H2

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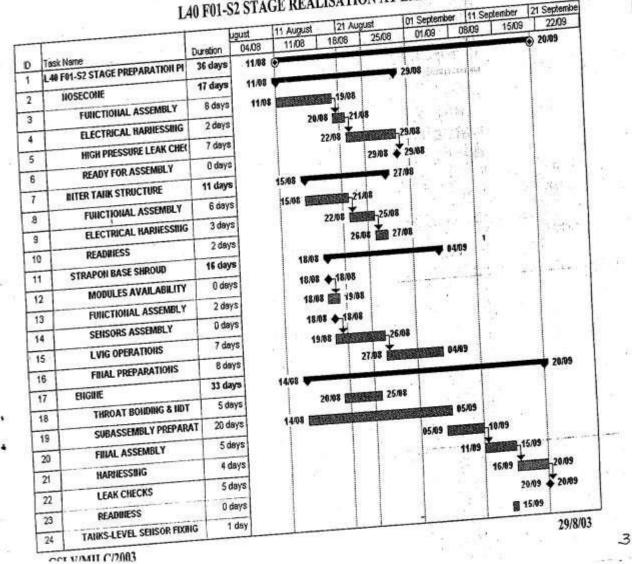
L40 F01-S1 AND S2 AVIONICS DECK REALISATION

				2010/23				-	September			Octobe	er	-
				A	ugust				01.09 08A	9 115/09	22/09	29/09	06/10 13	no 20no
	Tesk Name	Duration	21,07	28/07	04/08	11/08	18/08	25/08	01303 00M	16	-	105		
1	AVIORICS DECK FOR F1S2	26.5 days	-			18:08	18/08			3 850				
2	DECK AVAILABILITY	0 days				•								
3	MEASUREMENT FINALISATION	0 days	1			•	18/08					-		
4	HARNESS PLAN AND DETAILIN	6 days 0 days	1			Ī		25/08						
5	HARRIESS MOCKUP REALISATI		1	1				THE REAL PROPERTY.	30/08			1		
6	HARNESS PREPARATION	6 days	4	1			1		05/09	Ŗ	57 62	1		
7	CONTINUITY CHECKS	4.5 days	-	1					♦ 05/0	9		1		
8	LAST PACKAGE AVAILABILIT		-						ER 06/	9		1		
9	PACKAGE ASSY. & HARNESS	2.5 days	s				1		B033-	09/09				
10	ISOLATION CHECKS	2 days	8	15			i			14/0	9			
11	PHASE 1 CHECKS	5 day	8						1	15	99			
12	CLEARANCES - RACM & RAC	1 day	y							1 1	5/09			
13	TO LUMB ON TO LASE	1 da	Y				1					_	_	13/10
14	TO DECK FOR EACH	38 day	8				1	01/09	01/09		20			
15	TANK AND CHUR DEALISAT	0 day	(8				1		1	12.10/09				
16	TOTAL PROPERTY OF	9 day	/S		1				Name and	E 15	em	1		
17	- CHECKE	4.5 day	A2				1			Section 1.			1/10	
11	THE PARTY AND AREST	T 0 day	ys		1							EXEL-0	1/10	
1	- HADNES	-	ys								ħ.	gin a	04/10	
-	0 ISOLATION CHECKS	3 de	ys										BURNETH-1	10/10
	PHASE 1 CHECKS	5 da	ys										į.	11/10
-	CLEARANCES - RACM & RA	CI 10	iay				1			4.			Ĩ.	B 13/10
	TRANSPORT TO LMF		day		1									

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L40 F01-S2 STAGE REALISATION AT LMF



L40 STAGES REALISATION AT LMF

			2.0		June		July		August		September	October	-	November	December	Jenuary		bruary
D	Task Name L40-S2 PREPARATION	Duration 105 days	Start	Finish	ВМ	E	8 1	A E	BM	Ē	B M E	ВМ	-	-	BME	BM	E B	M E
1		105 days	Mon 16/06/03	Wed 15/10/03								10.4	15/1	4.0	24	1 3 1	1	
2	PRE ASSY OPERATIONS	80 days	Mon 16/06/03	Tue 16/09/03	1	1892		CY.	E SE	983	16.0	9	al'	-		1000		7 1
3	AVIOLICS DECK AVAILABILIT	0 days	Tue 16/09/03	Tue 16/09/93							♦ 168	9	Vin			1 3	:1-	
4	STAGE ASSEMBLY	25 days	Wed 17/09/03	Wed 15/19/93	1						17/09	SUPERIOR :	5/10					14
5	ENGBIE AVAILABILITY	0 days	Thu 25/09/03	Thu 25/09/03							•	25.03						8 . !
6	EGC AVAILABILITY	0 days	Sat 66/99/03	Sat 06/09/03	1						• 06/09	175						100
7	TRPT TO SDSC	0 days	Wed 15/18/03	Wed 15/19/93							10		15/1				- 1	× :
8	L40-S1 PREPARATION	107 days	Tue 15/97/03	Sat 15/11/03	1	1	5/07	_	_				11.12	Physical I	711			
9	PRE ASSY OPERATIONS	80 days	Tue 15/97/03	Wed 15/10/03	1			5755555	DOM:	Mas			1	學系統	P	1		. 1
10	AVIORICS DECK AVAILABILE	0 days	Wed 15/10/03	Wed 15/10/03									15/10	Maria.	1		4	
11	STAGE ASSEMBLY	27 days	Thu 16/19/03	Sat 15/11/03								1		STREET,	200	1		1
12	ETIGRIE AVAILABILITY	0 days	Fri 10/10/93	Fri 10/10/03								4 11	Mo	11	10.0			
13	EGC AVAILABILITY	0 days	Tue 07/19/93	Tue 07/10/03								+ 07/			1			
14	TRPT TO SDSC	0 days	Sat 15/11/93	Sat 15/11/03										¥ 15	M1		-	
15	L40-S3 PREPARATION	104 days	Sat 16/08/93	Mon 15/12/03				4	6/02 W						15/	12		
16	PRE ASSY OPERATIONS	79 days	Sat 16/08/93	Sat 15/11/03						e do ma	ALESSO STATES	See and	and the	Marian.		1	1	
17	AVIONICS DECK AVAILABILIT	0 days	Sat 15/11/03	Sat 15/11/93								The state of the s	connec		#1			
18	STAGE ASSEMBLY	25 days	Mon 17/11/93	Mon 15/12/03										+			1	
19	ENGINE AVAILABILITY	0 days	Mon 16/11/03	Mon 10/11/03										♦ 10/1	7 700	1		
20	EGC AVAILABILITY	0 days	Fri 07/11/03	Fri 07/11/03					- 5					♦ 07/11	1		1.	19
21	TRPT TO SDSC	0 days	Mon 15/12/03	Mon 15/12/03	1							40.0		A 41111	215/			e 10

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L40 S1 (S3) PREPARATION AT SPB,SDSC

D	Task Name	Constinu	Ont	PER COL	ulalulateta	11 January	I I I I	21 January			01 Febru	
1	L40 STAGE F01-S1 PREPARATION AT SPB	Euration 23 days	Start Fri 09:01/04	Frish Tue 03:02:04	M T W T F S	SIMITEMIT	SSMI	WITF	SMIT	VIT F S	SM	W T F S
2	PECEIPT,UHLOAD, ALIGN AE	1 day		Fri 99 41,94		904	88		*			93/92
3	PECEIPT, UNILOAD, ALIGN FEREMOVE SONC FE	0.5 days	100000000000000000000000000000000000000	Sat 19/01/04	10/01 5	1	8				50	
4	READINESS OF PHEMMATIC TEST RIG	1 day		Fri 09:01:04	09.01 553-0							
5	He SHIFFER TEST	1 day		Sun 11/01/94	100	SB-11/01			2		100	
6	UT OF PROPELLANT TAIKS	2 days	Sun 11/01/04	Tue 13/01/04	0.000	1 200			\$			
7	READINESS OF BECK, CBS ELEMENTS FOR CHEF	1 day	Sun 11.01/04	Sun 11/01/04		55-11#1			8			
8	ELECTRICAL INTERFACING AND CLEARANCE	1 day	Mon 12.01/04	Mon 12/01/04		01 -1281	9		**		19	
9	PHASE 1 CHECKS	3 days	Tue 13/01/04	Fri 16/01/04		13.01	L1601				1	
10	FE ASSY, LEAK CHECK	1 day	Fri 16.01.04	Sat 17/01/04			17.01		THE STATE OF		50	
11	FIII ASSY.	0.5 days	Sat 17,81,04	Sat 17/01/04			1 8 17/01		13		440	
12	AE ASSY, LEAK CHECKS	1 day		Mon 19/01/04			M 100000-19		紫		4	25
13	RMSA ASSYLETA ROUTING ETC.	1 day	Mon 15/01/04	Tue 20:01:04		. 5 /	19:01	1			8	
14	FLSC ASSY, & HOLDER ASSY.	0.5 days	Tue 20.01/04	Tue 25/01/94			200	20.01			6	W
15	RMSA ACTUATION CHECKS, CLEARANCE	0.5 days	Wed 21.91.94	Wed 21/01/04			300	21.01	3		3	75)
18	STAGE INTEGRATION	0.5 days	Wed 21:01:04	Wed 21/01/94			120	21.01		Sa. I		
17	EO. REGULATOR FILLING &TEST	0.5 days	Thu 22.01/04	Thu 22/01/04				2.01 1 22:01	1			0.08 60 0
18	STAGE LEAK CHECKS	3 days	Thu 22/01/04	Mon 26/01/04			25	22.61	BB 26-01			
19	FINAL DECK ASSY & HARDESSING	0.5 days	Mon 26.91/84	Mon 26/01/04					26/81 26/6	н	13	
20	EQ. REGULATOR REPEAT TEST	0.5 days	Tue 27.91/84	Tue 27/01/04			83		27/91 19-27	81		
21	DESTRUCT CORDS ASSY & COVER ASSY.	1 day	Tue 27,9194	Wed 21/01/04				1	27/91		12	
22	WIPE TUIREL ASSY.	0.5 days	Wed 28/81/94	Wed 28/61/94					28/01	28/01	8	
23	EGC ASSY.	0.5 days	Wed 28.01/04	Wed 28/01/04			3	ĺ	28/01		30	
24	RFDS LINE, TH. SHROUD ASSY,	0.5 days	Thu 29.91.64	Thu 29:01/04			66		29/0	1 6-29/01	18	
25	THEPMALBOOT, HOSECORE FE ASSY	9.5 days	Thu 29/01/04	Thu 23:91/04				1	22	101 1 29.01	18.	
26	COLD GIMBAL CHECKS	1 day	Fri 30/01/04	Fri 30/01/04					* :	1091	0.79%	
27	FINAL PREPIL & WEIGHING	1 day	Sat 31/01/04	Sat 31,01:04		1 2 8	1 2		\$	31.01	T	
28	THERMAL PROTIL PADS ASSY	2 days	Mon #2:#2:#4	Tue 03.02.04			12		- 18			//3/02
29	FINAL CLEARANCE FOR LOADING	• days	Tue #3:02:04	Tue 03-92/04			1500		0.85			¥03/92

GSLV-F01 LAUNCH OPERATIONS SCHEDULE

L40 S2 (S4) PREPARATION AT SPB,SDSC

D	Task Name	Duration	Start	Finish	21 December	01 January	11 January
1	L40 STAGE F01-S2 PREPARATION AT SPB	22.5 days	The second second	Mon 12/01/04	19/12	FSSMTWTFSSMTW	The first of the second
2	RECEIPT, UNLOAD, ALIGN AE	1 day			19/12 [65]		12/91
3	RECEIPT, UNLOAD, ALIGN FE; REMOVE SONC FE	0.5 days	Fri 19/12/03	Fri 19/12/03	19/12 19/12		Į.
4	READINESS OF PHEUMATIC TEST RIG	1 day			19/12 25-19/12		
5	He SNIFFER TEST	1 day	Sat 20/12/83	Sat 20112/03	29/12 20/12		1
6	UT OF PROPELLANT TANKS	2 days	17. 197 bl games	Tue 23/12/03	22/12 23/12		
7	READMESS OF DECK, CBS ELEMENTS FOR CHEC			Mon 22/12/93	22/12 22/12		- 1
8	ELECTRICAL INTERFACING AND CLEARANCE			Tue 23/12/93	23/12 2003-23/12		
9.	PHASE 1 CHECKS	THE RESERVE OF THE PARTY.	Wed 24/12/03		170		
10	FE ASSY, LEAK CHECK	1 day		Sat 27/12/03	24/12 (2000)	± 1575	
11	FIN ASSY.	0.5 days		Sat 27/12/63	100	12 1 27/12	10
12	AE ASSY, LEAK CHECKS	1 day	Acres de la companya del companya de la companya del companya de la companya de l	Mon 29/12/03	247	12 = 27.42	
13	PMSA ASSYLETA ROUTING ETC.			Tue 39/12/03		29/12 29/12	
4	FLSC ASSY, & HOLDER ASSY.			Wed 31/12/03	- (6)	30/12	
15	PMSA ACTUATION CHECKS, CLEARANCE			Wed 31/12/03	30	saus Paus	
16	STAGE INTEGRATION			Thu 01/01/04		31/15	
17	EQ. REGULATOR FILL RIG STEST	. Home in	14 consequences	Thu 01/01/04		91/01 mg61/01	
18	STAGE LEAK CHECKS	3 days	TO THE REST PROPERTY.	Sun 94/01/04	Hi l	91.91 B_01/01	
19	FRIAL DECK ASSY & HARRIESSING	1000000		Mon 95/91/04		65/01 C-101	
20	EQ. REGULATOR REPEAT TEST	THE RESIDENCE		Mon 95:01:04		95.41 05.61	
21	DESTRUCT CORDS ASSY & COVER ASSY.	1 day	24 111	Tue 06/01/04		05/01 1 05/01	
22	WIRE TURNEL ASSY,			Wed 97/91/04		96.01 mm et	91
23	EGC ASSY.			Wed 07/01/04	10 (67/91 E -10	7,91
24	REDS LINE, TH. SHROUD ASSY.	1000000000	Andrew Services	Wed 07/01/04		97/91 層 4	7.05
25	THEPMALBOOT, NOSECONE FE ASSY	0.5 days		Thu 68/01/04		97/01 T	207/01
26	COLD GRABAL CHECKS	1 day	10.001	Fri 09/91/04	188	08/01	08/81
27	FINAL PREPIL & WEIGHING	1 day	24			030	09/01
28	UNLOAD ON STORAGE CRADLE	0 days	278 411	Sat 10.01.04	12		941 25 10.01
9	THERMAL PROTH, PADS ASSY	215	The state of the second	Sat 19/91/04	Q.	28	10/01
00	FINAL CLEARANCE FOR LOADING	2 days		Mon 12/01/04	197	100	10:01
300	SLV/MILC/2003	e days	mon 12/01/04	Mon 12/01/04	* 10	3.	12:01

GSLV/MILC/2003

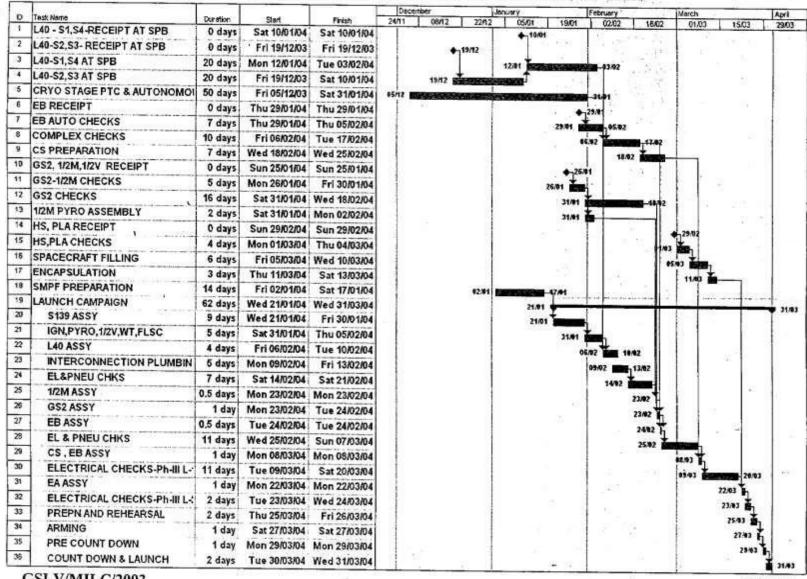
29/8/03

GSLV-F01 LAUNCH OPERATIONS SCHEDULE

GS2 PREPARATION AT SSPF,SDSC

201	Large and the second second	toes us u	46		Jary	11 January	21	21 January		01 February	11 February		21	21 Februar	
_	Task Name	Duration	Start	Finish	05/01	12.0	194	01	26/01	02/02	09/02		6/02	23/	
1	GS2 STAGE PREPARATION AT SSPF	23 days	Mon 26:01:04	Fri 20/02/04			26	.01 4			-	_	-	20/02	
2	STAGE RECEIPT	0 days	Mon 26/01/04	Mon 26/01/04			1		26/01	. 3-				2000	
3	UHLOAD,HISPECT & CLEAR	1 day	Tue 27/01/04	Tue 27:01/04		1		27/01	覆 27/01						
4	STAGE LEVELLING & EGC ASSY.	1 day	Tue 27/01/04	Tue 27/01/04		1		211	E 27/01	1					
5	UCA GROUID HALVES MATING	1 day	Tue 27/01/04	Tue 27/01/04		1			图-27/01	- F					
вb	12 WEGOT BADHESSA CHECKOUT REPORT	o days	Mon 26/01/04	Men 26/01/04		1			26/01			18			
7	LSSF READINESS FOR LEAK CHECK	0 days	A Charles of the Control of the Cont	Mon 26/01/04	1			12	26/01		1	9	4		
В	DEPRESSURISATION OF TANKS & bottles	1 day	Wed 28/01/04	Wed 28:01:04		- 1	1		01 6,28/0		l				
9	DESTRUCT RMSA ASSY	0.5 days	Wed 28:01:04	Wed 28/01/04		1			H E 28,01						
0	PHASE-1 ELECTRICAL CHECKS PART A:WITH 1/	4 days	Thu 29/01/04	Mon 02/02/04					A1 1						
1	PHASE-1 ELECTRICAL CHECKS-PART B	5 days	Tue 03/02/04	Sat 07/02:04		i	1		101000-04	2 0	7/62				
2	EQ. REGULATOR FILLING & TEST	1 day	Sat 07/02/04	Sat 07/02/04						●T/02 図 0	1				
3	EGC ASSY TO ENGINE END	1 day	Sat 07/02/04	Sat 07/02/04			1		1	67/02 語-4	1				
4	LEAK & FUNCTIONAL CHECKS	5 days	Mon 09/02/04	Fri 13/02/04				34				12.02			
15	WIRE TUTHIEL ASSEMBLY	1 day	Sat 14/02/04	4 Sat 14/02/04	1 3	1				14/02 114/02					
6	CLEARANCE OF STAGE OPERATIONS	1 day	Sat 14/02/04	Sat 14/02/04		7.7					14/02				
7	GS2 SEPARATION SYS. ASSY.	1 day	Sat 14/02/04	Sat 14/02/04		1			Ī		14.02 8		10		
8	DESTRUCT CORD & COVER ASSEMBLY	1 day	Mon 16/02/04	Mon 16/02/04		100				1/4	1	2 3 10	- 3		
9	EMBLEM PAINTING ON TANK	1 day	Tue 17/02/04	Tue 17/02/04		1	1				1	402 B			
0	THERMAL PROTECTION PADS ASSEMBLY	1 day	Wed 18/02/64	Wed 18:02/04			e				1	1	18/02	es:	
1	EMBLEM PAHITING OIL PADS	1 day	Thu 19/02/94	Thu 19.02:04		1					1	200	L		
2	FINAL CLEARANCE AND LOADING TO TRANSTIL	1 day	the series of	Fri 20:02:04	T.	1		Ť	- 4	1			19/0		
3	READINESS	0 days		Fri 20:02:04		1					ĺ	20/0	20	9/02	

GSLV-F01 LAUNCH OPERATIONS SCHEDULE



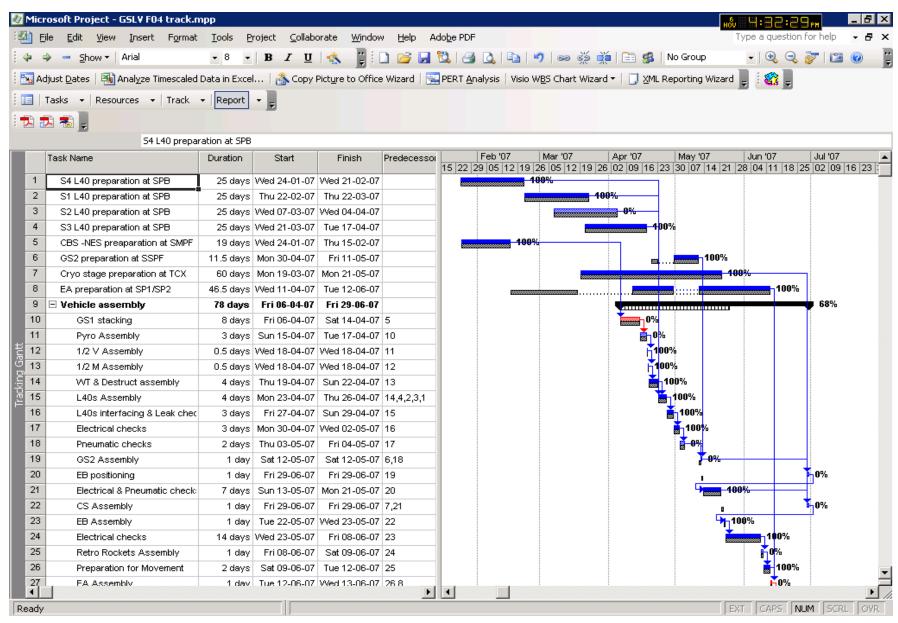
GSLV/MILC/2003

29/8/03

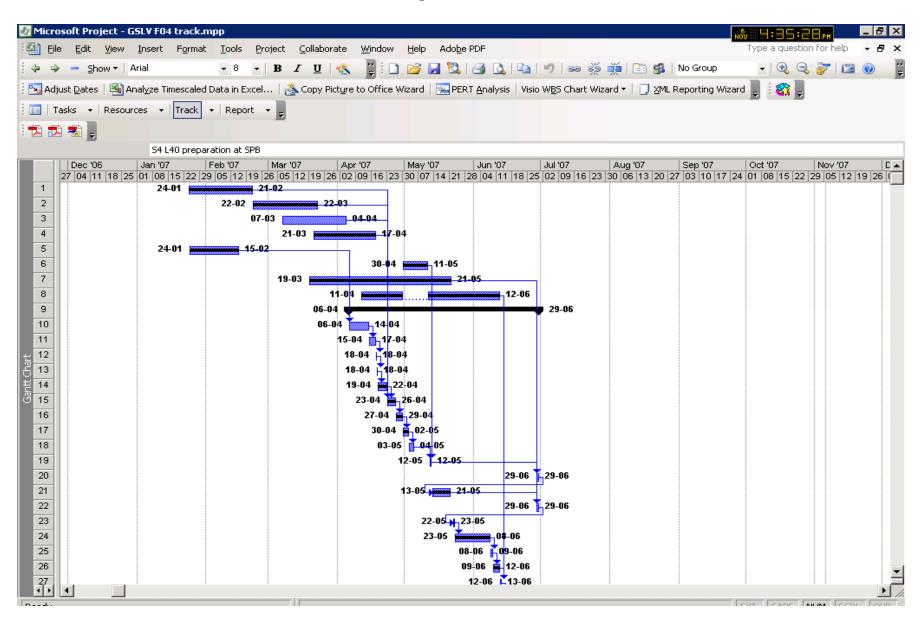
PROPOSAL FOR WORKFLOW OF PROJECTMANAGEMENT IN A MULTIPROJECT ENVIRONMENT INVESTMENT PROJECT-PSLV(CARTOSAT)

Project Structuring–WBS from MS Project (MSP).
Planning Dates - MSP
Planning costs- MSP/COWAA
Budget- Zero based budgeting and COWAA
Execution- MSP
Updating actual costs, commitments- COWAA/MSP
Calculating Overhead & Asset under Construction.

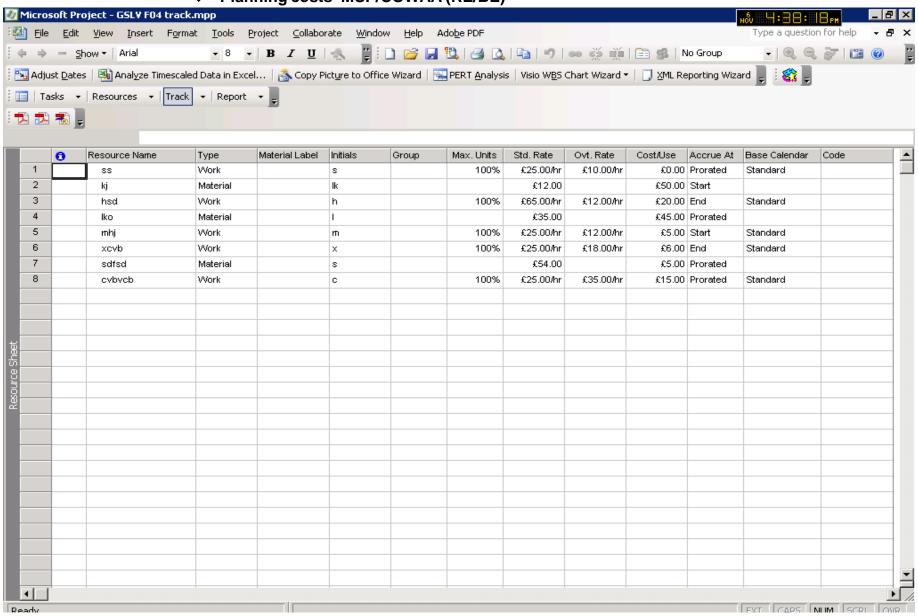
Project Structuring-WBS from MS Project (MSP).



Planning Dates - MSP



Planning costs-MSP/COWAA (RE/BE)

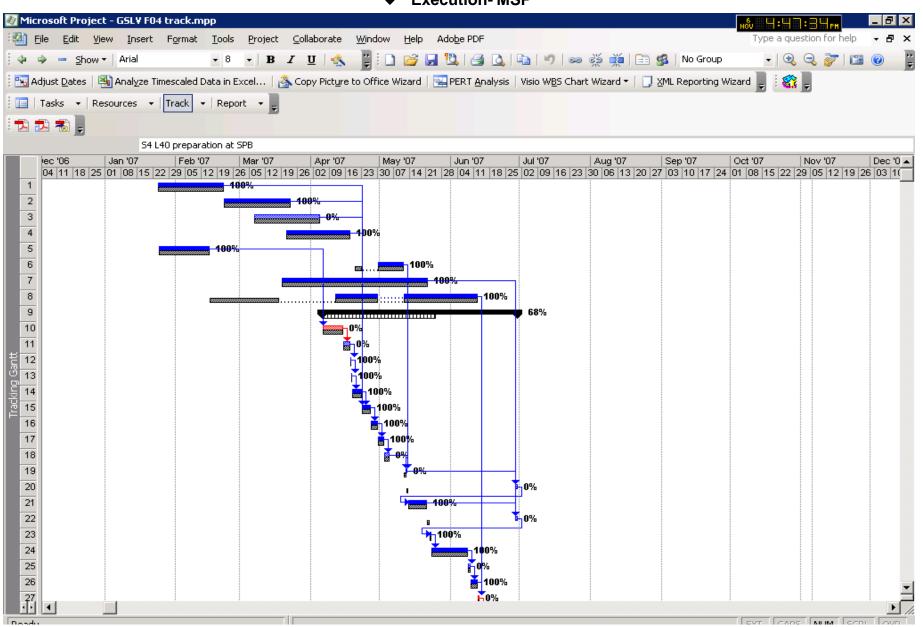




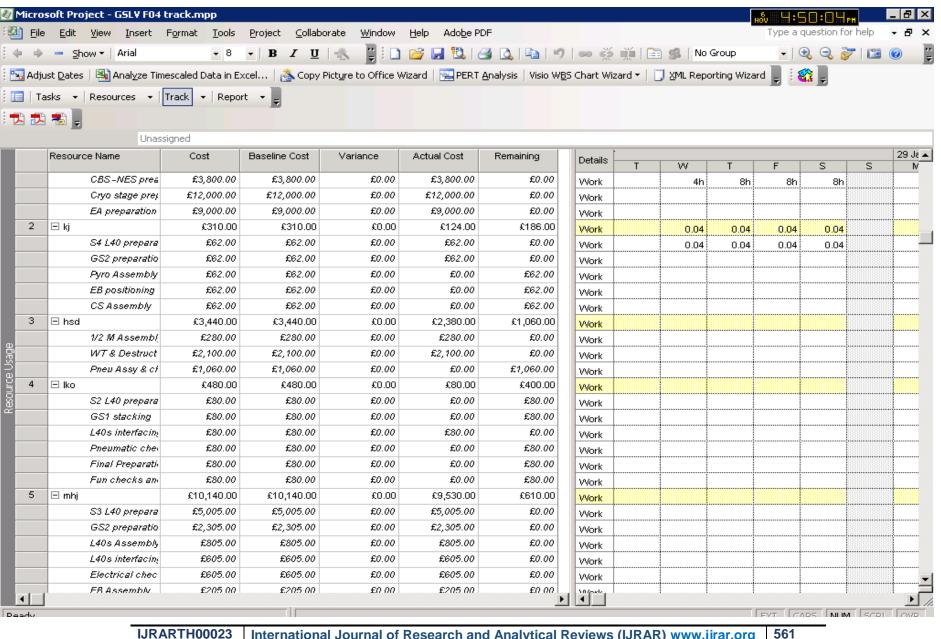
Budget- Zero based budgeting and COWAA

- **COWAA RE/BE link with MSP**
- All Line items to be linked to MSP WBS Elements accordingly
- **Zero Based Budgeting**

Execution- MSP

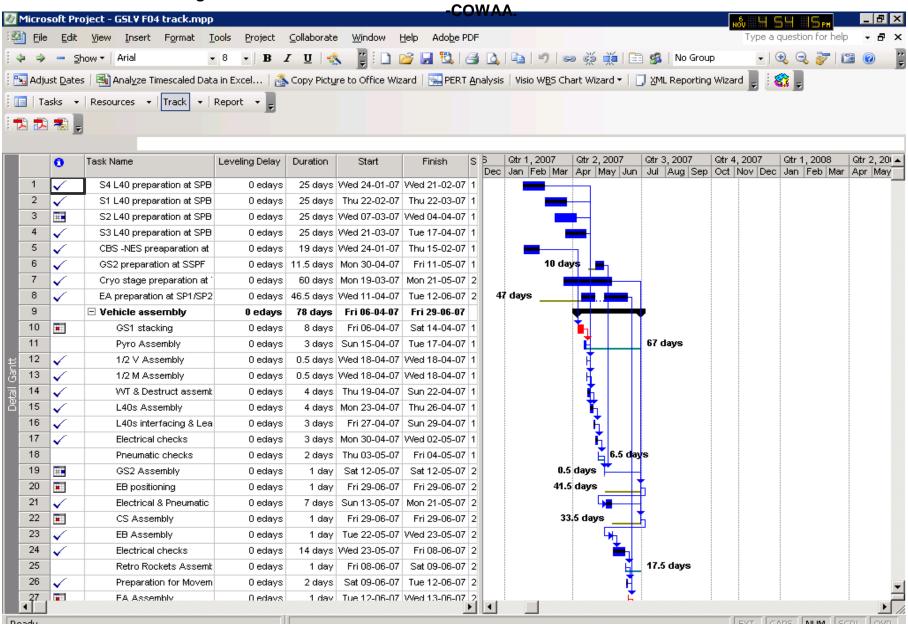


Updating actual costs, commitments- COWAA/MSP



**

Calculating Overhead & Asset under Construction.



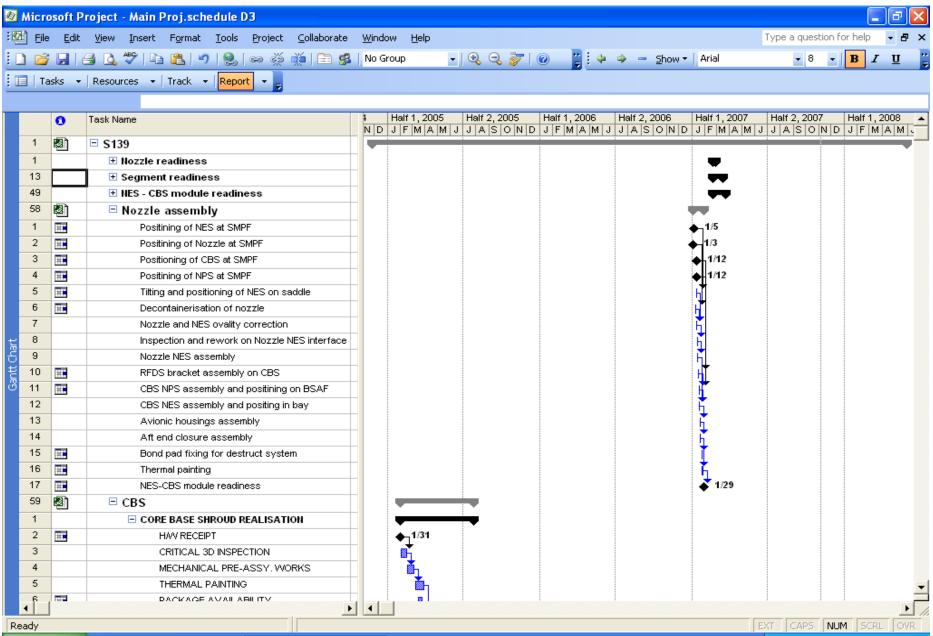
CUSTOMER PROJECT (PSLV - AGILE)

- **Customer Inquiry- From Other countries**
- **❖** Create a Project After vetted by ISRO HQ's, using MSP
- Plan dates- MSP
- Plan resources- MSP
- **❖** Plan materials by transferring BOM- MSP
- Plan Costs- COWAA
- Create sales pricing and sales order with billing plan- S&D at HQ's
- Enter Confirmations- MSP
- Purchase materials and services MSP
- Document variances MSP
- ❖ Post revenues using milestone billing- MSP
- ❖ Sales Order- Invoice Closed- S&D AT ISRO HQ's
- Calculate Overhead costs and carry out result analysis and settle it to profitability segment- COWAA/MSP
- Defect liability period (Post live and Go support) ISRO HQ's.

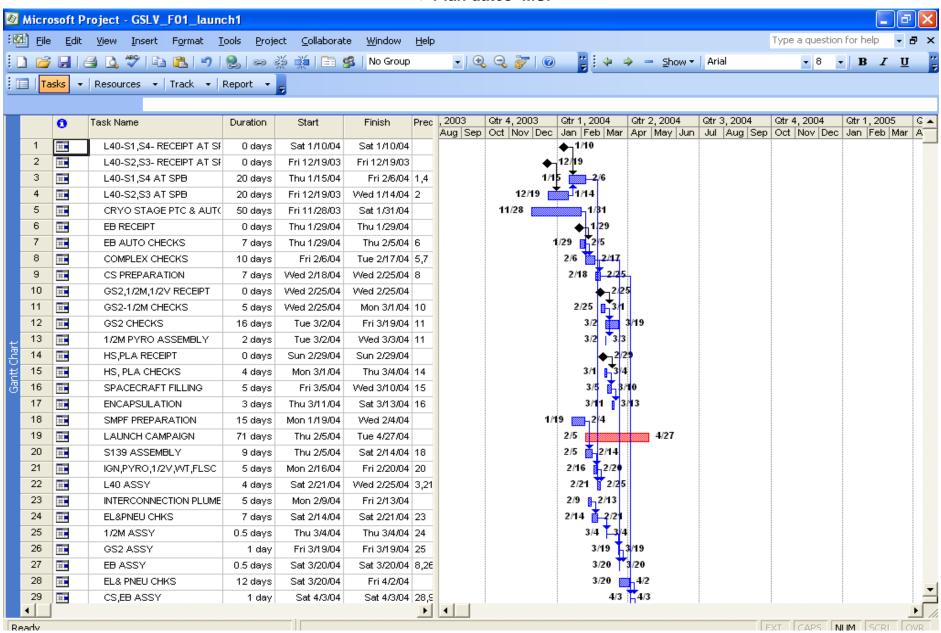
Customer Inquiry- From Other countries

- Customer Inquiry from different countries
- Feasibility study at ISRO HQ's
- Time frame to launch
- Choice of Launch Vehicle from VSSC

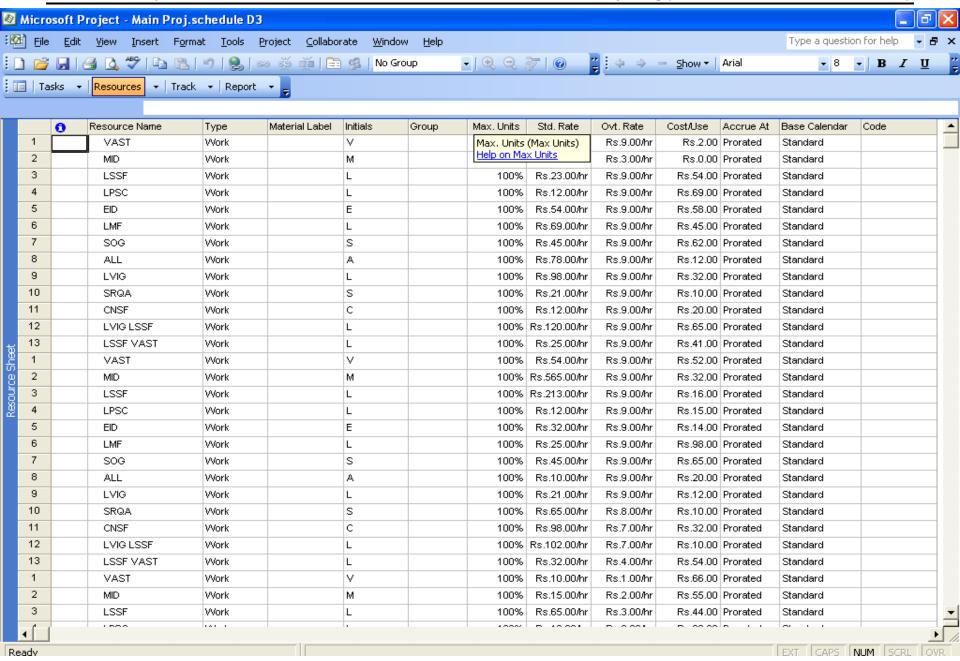
❖ Create a Project – After vetted by ISRO HQ's, using MSP



❖ Plan dates- MSP

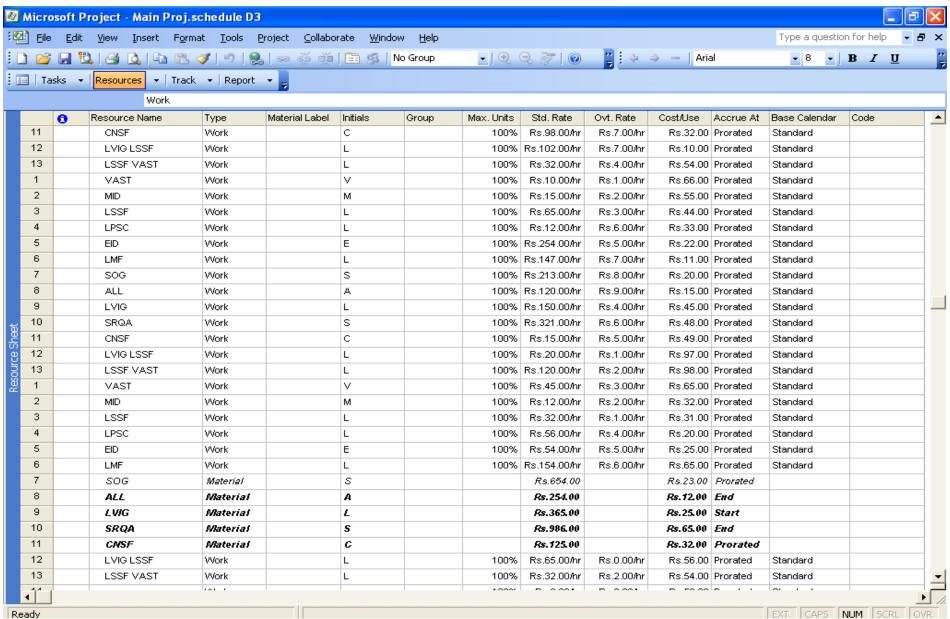


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❖ Plan materials by transferring BOM- MSP

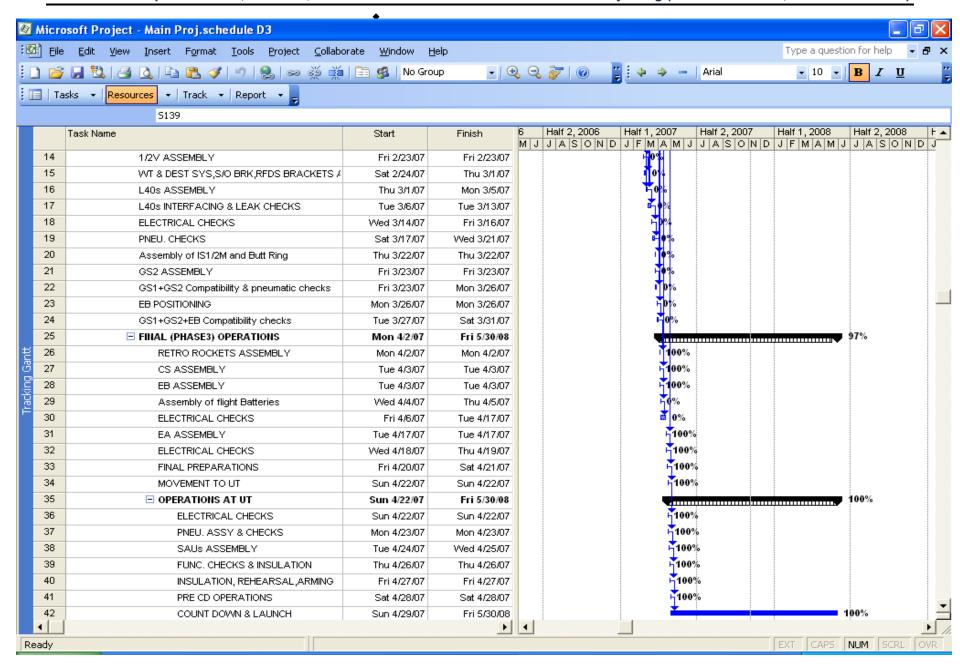


❖ Plan Costs- COWAA

- Plan Costs using COWAA/MSP Interface
- Zero Based budgeting
- Line items to be linked with Project's WBS

Create sales pricing and sales order with billing plan- S&D at HQ's

- Separate Sales module from ISRO HQ's
- To be linked to all centres
- Rights to be given to PMO's



Purchase materials and services - COWAA

- Purchasing happening through COWAA to be linked with MS Project
- Control should be line item wise and it should be updated automatically in WBS of Master schedule.
 - **❖** Document variances MSP
- Changes in documentation during different processes

❖ Post revenues using milestone billing- MSP

- Revenues made out of the project after milestone is achieved to be given to the concerned PMO's
- Above function link to be given between PMO's and ISRO HQ's

❖ Sales Order-Invoice Closed- S&D AT ISRO HQ's

- In the separate sales module at ISRO HQ'sshould intimate formal closure of payment
- Rights to be given to concerned PMO's



Deady

Calculate Overhead costs and carry out result analysis and settle it

to profitability segment- COWAA/MSP Microsoft Project - Main Proj.schedule D3 Type a question for help Format Tools Project Collaborate Window. - | Q Q 🗦 | 🕡 🍟 🤙 🤿 😑 🛮 Arial 📂 📙 📆 👸 🎬 🔚 🥵 No Group -8 - B I <u>U</u> 9 → Track → Report → Tasks ▼ Resources Rs.0.00 Half 1, 2007 Half 2, 2 A Task Name Fixed Cost Fixed Cost Accrual Total Cost Baseline Variance Actual Remaining ONDJFMAMJJAS 34 □ SHAR SPB RE \$0.00 Prorated \$33.095.00 \$0.00 \$33.095.00 \$0.00 \$33.095.00 1 Rs.0.00 Start Rs.0.00 Rs.102.00 Receipt of A/I Rs.102.00 Rs.0.00 Rs.102.00 2 Rs.0.00 Rs.62.00 Disassy of TS Rs.0.00 Prorated Rs.62.00 Rs.0.00 Rs.62.00 3 Rs.42.00 Rs.40.00 Rs.0.00 Rs.42.00 Alignment of . Rs.0.00 Prorated Rs.2.00 4 Recipt of F/E Rs.0.00 Rs.102.00 Rs.10.00 Rs.92.00 Rs.0.00 Rs.102.00 Prorated 5 Alignment of I Rs.0.00 Prorated Rs.42.00 Rs.0.00 Rs.42.00 Rs.0.00 Rs.42.00 6 Certification c Rs.0.00 Prorated Rs.31.00 Rs.0.00 Rs.31.00 Rs.0.00 Rs.31.00 7 Removal of S Rs.0.00 Rs.66.00 Rs.0.00 Rs.66.00 Rs.0.00 Rs.66.00 Prorated 8 Pending activ Rs.0.00 Rs.2,352.00 Rs.0.00 Rs.2,352.00 Rs.0.00 Rs.2,352.00 Prorated 9 Helium sniffer Rs.0.00 Prorated Rs.998.00 Rs.0.00 Rs.998.00 Rs.0.00 Rs.998.00 10 UT of propells Rs.0.00 Prorated Rs.1,086.00 Rs.0.00 Rs.1,086.00 Rs.0.00 Rs.1,086.00 11 Assy of sens Rs.0.00 Prorated Rs.194.00 Rs.0.00 Rs.194.00 Rs.0.00 Rs.194.00 12 Readiness of Rs.0.00 Rs.620.00 Rs.0.00 Rs.620.00 Rs.0.00 Rs.620.00 Prorated 13 Electrically cc Rs.0.00 Rs.1,600.00 Rs.0.00 Rs.1,600.00 Rs.0.00 Rs.1,600.00 Prorated 14 Phase I electr Rs.0.00 Prorated Rs.3,756.00 Rs.0.00 Rs.3,756.00 Rs.0.00 Rs.3,756.00 15 FEA leak chei Rs.0.00 Prorated Rs.3,013.00 Rs.0.00 Rs.3,013.00 Rs.0.00 Rs.3,013.00 16 Rs.1,221.00 Rs.1,221.00 AEA leak che Rs.0.00 Rs.1,221.00 Rs.0.00 Rs.0.00 Prorated 17 Rs.0.00 Rs.403.00 Rs.0.00 Rs.403.00 Rs.0.00 Rs.403.00 Insulation win Prorated 18 Rs.0.00 Rs.467.00 Rs.0.00 Rs.467.00 Rs.0.00 Rs.467.00 Final assy of Prorated 19 RMSA actuati Rs.0.00 Prorated Rs.523.00 Rs.0.00 Rs.523.00 Rs.0.00 Rs.523.00 20 Rs.0.00 Prorated Rs.402.00 Rs.0.00 Rs.402.00 Rs.0.00 Rs.402.00 Inspection an 21 Rs.759.00 Rs.759.00 Integration of Rs.0.00 Prorated Rs.759.00 Rs.0.00 Rs.0.00 22 Eq. Regulator Rs.0.00 Prorated Rs.848.00 Rs.0.00 Rs.848.00 Rs.0.00 Rs.848.00 23 Leak check o Rs.0.00 Prorated Rs.6,320.00 Rs.0.00 Rs.6,320.00 Rs.0.00 Rs.6,320.00 24 Eq. Regulator Rs.0.00 Prorated Rs.549.00 Rs.0.00 Rs.549.00 Rs.0.00 Rs.549.00 25 Rs.0.00 Rs.194.00 Rs.0.00 Rs.194.00 Rs.0.00 Rs.194.00 Fin assembly Prorated 26 Avionic deck Rs.0.00 Prorated Rs.1,096.00 Rs.0.00 Rs.1,096.00 Rs.0.00 Rs.1,096.00 27 EGC assy Rs.0.00 Prorated Rs.314.00 Rs.0.00 Rs.314.00 Rs.0.00 Rs.314.00 28 Disassy of V: Rs.0.00 Prorated Rs.827.00 Rs.0.00 Rs.827.00 Rs.0.00 Rs.827.00

❖ Defect liability period (Post live and Go support) – ISRO HQ's.

After launching successfully and placing the satellite in orbit ISRO HQ's should give adequate information about the satellite healthand how customer's feedback.

It should be linked from ISRO HQ's through mailing services for all centre's.

CONCLUSION:

Thus the program management in an aerospace industry was discussed in detail in this paper.



CORRESPONDING AUTHOR

Mr.D.Suresh, working as Assistant Professor, Department of Mechanical Engineering in Roever Engineering College, Perambalur and worked as Assistant Professor (Senior Grade), Department of Mechanical Engineering, Kongu Engineering College, Erode, Tamil Nadu, completed BE (Mechanical Engineering) from Kongu Engineering College in 2001(Secured 10th Rank in Bharathiyar University Coimbatore), M.E. (Industrial Engineering) from REC Trichy (presently NIT Trichy) in January 2003, MBA from IGNOU and SAP PS Certified Consultant. He has work experieexperience of over 15 years which includes MM Forgings, ISRO, Keane, SAT Infotech, SPML, Mphasis an HP Company, Sterling and Wilson, Integrity Solutions, Seal Infotech, Oxford Engineering College, Indra Ganesan College of Engineering. He has worked in Strategic Planning, Functional Consultant, Program Management, Project Management/System, Solid Propulsion System, Estimation and Materials Management, Academician and contributed significantly for growth of organisations/companies worked. Holds Distinction in Obtaining GSLV Model for completing service period of four years (2004-2008) at VSSC-GSLV Project and Successful GSLV PMO for Approval from DOS for ISRO-GSLV Operational Flights F04-F10 costing Rs.1325 crores. and prepared (approval from centre) for F11-F16 flights costing Rs.1280.96 crores. Mentored project "Chainless Bicycle" which was granted -Design Patent- by Indian Patent Office. His research interested areas are Project Management, ERP, and Operations Management. He has published few papers in these areas. Member of ISTE and IEI India.

Mail Id: sureshraaj80@gmail.com

Ph.Numb:+91- 9489070995; 6369204929

Orcid id: https://orcid.org/0000-0002-4133-1805